

20-8664



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

654.6718

Job Sheet 212125



Part No: 654.6718

Job Qty: 1 pcs

Part Name: H145 Float with Liferaft Fixed Provisions A - OEM Configuration



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/10/20

Job Tracking No:

Due Date: 9/14/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: REV:N/C IPP REV:A NEW ISSUE 05/08/20 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
200	Purchasing	1 pcs	9/14/20		0.00	0.00	Purchasing - 1	SEP 09 2020
							Purchasing - 2	
							Purchasing - 3	
210	Packaging 2-1 - Receive - B4B	1 pcs	9/14/20		0.00	0.00	Packaging 2 - 1 - B4B	SEP 09 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S299233



Part: 654.6718

Job No: 212125

Serial No/Batch: VT180964

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/11/20

Plex 8/10/20 12:45 PM dart.lussier.patrick

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
220 QC 6	1 pcs	9/14/20	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
					QC 6 - 82	
235 Packaging 3-1 - Stock - B4B	1 pcs	9/14/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
240 QC 21 - FG	1 pcs	9/14/20	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 9	
					QC 21 - FG - 77	

DAS
81
9-89

SEP 22 2020

DAS
81
9-89

SEP 22 2020

DAS
21
9-89

SEP 23 2020

Part Op 200 - Issue P/O: POHB046872 -Certificate of conformity is
Descriptions: required 210 - (Receive & Inspect for Damage & Mat'l Certs)
220 - (QC6- All purchased or subcontracted products)

Patrick Lussier

235 - Identify as per dwg & Stock Location: _____
240 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
654.6718P	H145 Float with Liferaft Fixed Provisions A - OEM Configuration	1 Ea (1 ea)	200-Purchasing	S299209

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
200-Purchasing	654.6718P	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/10/20 12:45 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046872



Supplier: API001-VU
Apical Industries
3030 Entrepise Court Suite A
Vista, CA 92081-8347 USA
Phone: 760 509 1615

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046872

PO Date: 8/10/20

Due Date: 9/1/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	212124	654.6719P		OEM Fixed Provisions Kit B	Firmed	-	9/1/20	1 Ea	0 Ea	1 Ea	\$2,933.18/Ea	\$2,933.18
					X1				SEP 09 2020			
2	212125	654.6718P		OEM Fixed Provisions Kit A	Firmed	-	9/14/20	1 Ea	0 Ea	1 Ea	\$5,059.74/Ea	\$5,059.74
					X1				SEP 09 2020			
3	212126	654.6719P		OEM Fixed Provisions Kit B	Firmed	-	9/14/20	1 Ea	0 Ea	1 Ea	\$2,933.18/Ea	\$2,933.18
					X1				SEP 09 2020			
4	212127	654.6718P		OEM Fixed Provisions Kit A	Firmed	-	10/14/20	1 Ea	0 Ea	1 Ea	\$5,059.74/Ea	\$5,059.74
5	212128	654.6719P		OEM Fixed Provisions Kit B	Firmed	-	10/14/20	1 Ea	0 Ea	1 Ea	\$2,933.18/Ea	\$2,933.18
6	212129	654.6718P		OEM Fixed Provisions Kit A	Firmed	-	11/2/20	1 Ea	0 Ea	1 Ea	\$5,059.74/Ea	\$5,059.74
7	212130	654.6719P		OEM Fixed Provisions Kit B	Firmed	-	11/2/20	1 Ea	0 Ea	1 Ea	\$2,933.18/Ea	\$2,933.18
8	212131	654.6720P		OEM Removable Provisions	Firmed	-	12/1/20	1 Ea	0 Ea	1 Ea	\$46,054.88/Ea	\$46,054.88
9	212132	654.6721P		OEM Auto Inflation Kit	Firmed	-	12/1/20	1 Ea	0 Ea	1 Ea	\$2,490.34/Ea	\$2,490.34

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046872



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
Grand Total:												\$75,457.16

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/9/20 10:50 AM dart.charest.martin



Dart Aerospace Ltd.
3030 Enterprise Court, Suite A
Vista, CA 92081-8347
Tel (760) 724-5300
Fax (760) 509-1562

Certificate of Conformance

Date: 9/4/2020

Certification Note:

Certification To: DART Aerospace Ltd
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

PART INFO

"This is to certify that the items identified herein have been manufactured, assembled, inspected and/or tested in accordance with all Apical Industries, Inc. dba Dart Aerospace applicable specifications, drawings and other purchase order requirements."

Customer Part No: 654.6718

Part Name: OEM Fixed Provisions Kit A

Quantity: 1

Container No(s): VT180964

Serial No/Batch(s): VT180964

Dart Vista Part No: 654.6718

Shipper No: 05770

Customer Part Rev Level: NC

Customer PO No: POHB046872

Revision:

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

Signature



Date

9/4/2020



Dart Aerospace Ltd.
3030 Enterprise Court, Suite A
Vista, CA 92081-8347
USA
Tel (760) 724-5300
Fax (760) 509-1562

Customer Shipper

Ship To: DART Aerospace Ltd
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

Bill To: DART Aerospace Ltd
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

Contact: Lussier, Patrick

Phone: 450 452 3000

Ground shipping

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER,
(DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS
APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION,
MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Shipper No: 05770



Invoice No: VI0005265

Ship Date: 9/4/20

Shipping Tracking No: FX WBL 1766 7784 9523

Freight Terms: PrePaid

INCO Terms: Ex Works

FOB: Shipping Point

Invoice No
VI0005265

Order No
29201

PO No
POHB046872

Order No	Cust PO	Customer Order Line No	Rel	Customer Part No	Part Name	Serial No/Batch	Ship Units	Ship Qty	Net	Gross
29201	POHB046872 ✓		1	654.6719	OEM Fixed Provisions Kit B	VT180939 (1)		1 YTD: 1	0 lbs	0 lbs
29201	POHB046872 ✓		2	654.6718	OEM Fixed Provisions Kit A	VT180964 (1)		1 YTD: 1	0 lbs	0 lbs
29201	POHB046872 ✓		3	654.6719	OEM Fixed Provisions Kit B	VT180940 (1)		1 YTD: 1	0 lbs	0 lbs
Total:							3	3	0 lbs	0 lbs

Shipping

Dart Aerospace Ltd. grants permission to the organization listed on this document to utilize the products included on this shipper. This document does not certify conformity/condition or release to service. Installation and maintenance must comply with the applicable STC and associated data. For Continued Airworthiness support, contact Dart Technical Support through the Dart website (www.dartaerospace.com).

Plex 9/5/20 6:21 AM Dart.Everette.Jean Page 1

RECEIVED

SEP 08 2020

DART AEROSPACE LTD.

3-Boxes
Index: 1766-7784-9523

Entered: LR Date: NOV 03 2020



NCR No. 20-8666

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

Job: <u>212125</u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒	DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier Quality ☒			
Part No. <u>601-1806</u> <u>654-6718</u>					

Date: <u>SEP 17 2020</u>	Sequence #: <u>220</u>	QTY Affected: <u>20 inches</u>	MRB (QSI042) DAS 55 9-89 SEP 17 2020 Completed By N/A DAS 55 SEP 17 2020 Lead Hand / Supervisor DAS 40 9-89 SEP 17 2020 QC / QA Coordinator DAS 55 9-89 SEP 17 2020
Description Work Order Deviation Heat shrink tubing part number 601-1806 Quantity 20 inches came in the kit as 4 pieces of 5 inches instead of 1 piece of 20 inches		Disposition This deviation is acceptable. 	

Root Cause Operator ☒ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY <table border="0"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☒ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>	☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☒ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																											
Other/Details:																													